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Substrate temperature dependence of chemical state and magnetoresistance characteristics of $Co-TiO₂$ nanocomposite films

Hao-yu CHEN^{1,2}, Yi-wen ZHANG^{1,2}, Zhong WU², Zhen-bo QIN², Shan-shan WU^{1,2}, Wen-bin HU^{1,2}

1. Key Laboratory for Advanced Ceramics and Machining Technology, Ministry of Education, Tianjin University, Tianjin 300072, China;

2. School of Materials Science and Engineering, Tianjin University, Tianjin 300072, China

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Abstract: Co−TiO₂ nanocomposite films were prepared via magnetron sputtering at various substrate temperatures. The films comprise Co particles dispersed in an amorphous $TiO₂$ matrix and exhibit coexisting ferromagnetic and superparamagnetic properties. When the substrate temperature increases from room temperature to 400 °C, Co particles gradually grow, and the degree of Co oxidation significantly decreases. Consequently, the saturation magnetization increases from 0.13 to 0.43 T at the same Co content by increasing the substrate temperature from room temperature to 400 °C. At a high substrate temperature, conductive pathways form among some of the clustered Co particles. Thus, resistivity rapidly declines from 1600 to 76 μΩ⋅m. The magnetoresistive characteristic of Co–TiO₂ films is achieved even at resistivity of as low as 76 $\mu\Omega$ ·m. These results reveal that the obtained nanocomposite films have low Co oxidation, high magnetization and magnetoresistance at room temperature.

Key words: Co; TiO₂; nanocomposite films; ferromagnetic property; superparamagnetic property; magnetoresistance

1 Introduction

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With the miniaturization and integration of magnetic electronic components, two-dimensional materials have been widely explored [1]. Among them, nanocomposite films comprising magnetic particles in a ceramic matrix have shown various novel properties [2,3], such as the magnetoresistance [4], the high-frequency soft magnetic characteristics [5] and the magneto-optical characteristics [6]. However, most nanocomposite films used in magnetoresistance studies are made of fluoride or nitride materials [7−9], which are costly in terms of preparation and have poor biological compatibility. On the contrary, $Co-TiO₂$ nanocomposite films are promising materials with high chemical stability and biological affinity [10].

In preparing $Co-TiO₂$ nanocomposite films, magnetic Co is exposed to an oxidizing atmosphere and becomes prone to oxidation [11−13]. The generated cobalt oxide with antiferromagnetism can reduce the magnetization and magnetoresistance of films [14]. Therefore, decreasing the degree of Co oxidation in films has been extensively investigated. CHO et al [15] observed that the state of metal clusters can be changed by regulating the annealing temperature, thereby reducing the oxidation degree of Co. WAN et al [16] prepared low-oxidized Co−TiO films via reactive cosputtering and observed that a large particle size distribution helps increase the metal state of films. IKEMIYA et al [17] also revealed that a large particle size is helpful for inhibiting metal oxidation.

A low Co content in $Co-TiO₂$ nanocomposite films should be maintained to obtain the desirable

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Zhong WU, Tel: +86-13664537723, E-mail: wuzhong2319@163.com

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magnetoresistive characteristics [18]. A low Co content leads to a small particle size, which causes Co to oxidize easily. ZHU et al [19] claimed that the particle size can be controlled by adjusting substrate temperatures with the same composition.

In this study, the effects of a high substrate temperature (T_s) on Co particle size, chemical state and magnetoresistive characteristics were investigated. In addition, the schematic of particle assembly was creatively proposed to explain the relationship between the microstructure and properties of materials.

2 Experimental

Co−TiO2 nanocomposite films were deposited on Si(100) and quartz substrates via direct current (DC) and radio frequency magnetron sputtering. The flow rate of Ar was maintained at 20 mL/min. Pre-sputtering was performed for a few minutes to remove the oxide on the surface of targets, and the pressure on the chamber was maintained at 2.2 Pa. The deposition of Co and $TiO₂$ targets was respectively conducted at 50 and 150 W, respectively, a substrate rotation speed of 4 r/min and substrate temperatures T_s of RT, 150, 300 and 400 \degree C for 1 h, respectively. The average thickness of the resultant films was \sim 160 nm.

The microstructure of the films was measured through transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM). The surface morphology of the films was characterized via field-emission scanning electron microscopy (FESEM) and atomic force microscopy (AFM). The elemental compositions of the films were analyzed via X-ray photoelectron spectroscopy (XPS) and energydispersive spectroscopy (EDS). The crystal structure of the films was examined through X-ray diffraction (XRD) with Cu K*α* radiation. The static magnetic properties of the films were measured using a superconducting quantum interference device. The electrical and magnetoresistance properties of the films were evaluated using a physical property measurement system.

3 Results and discussion

3.1 Structural and morphological characterization Figure 1 shows the XRD patterns of Co−TiO2

films deposited at various T_s ranging from RT to 400 °C. After T_s increases, the Co (002) peak narrows, and its intensity increases, indicating that crystallinity can be enhanced at high T_s . The (311) peak of cobalt oxide $Co₃O₄$ appears at 300 °C or above, and the intensity of the diffraction peak gradually increases as *T*s increases. This result suggests that the crystallinity of cobalt oxide increases with an increase in T_s . No peaks related to titanium oxides are observed, implying that the deposited material may contain Co nanograins embedded in an amorphous $TiO₂$ matrix.

Fig. 1 XRD patterns of Co−TiO2 films deposited at *T*^s ranging from RT to 400 °C

Figure 2(a) shows a TEM image of a $Co-TiO₂$ nanocomposite film deposited at RT, and Fig. 2(b) illustrates the corresponding HRTEM image. In Fig. 2(a), black particles mainly correspond to magnetic Co, and the bright part of the surrounding coating indicates amorphous titanium oxide. The TEM images reveal that the film comprises spherical nanosized particles with sizes ranging from 4 to 7 nm, and the average particle size likely increases as T_s increases. The HRTEM image presents clear lattice fringes with a *d*-spacing of 0.202 nm, which corresponds to the (002) plane of HCP Co. The area without lattice fringes around the cobalt particle denotes the amorphous $TiO₂$ matrix. These results further indicate that most of the crystalline Co particles in the film are coated with an amorphous $TiO₂$ host matrix.

Figure 3 shows SEM images of the films deposited at various T_s . The cluster size present in the films can be observed clearly. In particular, the cluster size on the film surface increases gradually as *T*s increases possibly because of the thermal effects on grain size [20].

Fig. 2 TEM (a) and HRTEM (b) images of Co−TiO2 nanocomposite films deposited at RT

Fig. 3 SEM images of Co−TiO2 nanocomposite films deposited at RT (a), 150 °C (b), 300 °C (c) and 400 °C (d)

Figure 4 shows the AFM images of Co−TiO2 films deposited at RT, 150, 300 and 400 °C and their surface morphologies. The root mean square roughness (RMS(Sq)) does not change significantly below 150 °C, but it increases from 0.50 to 0.67 nm at T_s from 150 to 400 °C. At high temperatures, the surface roughness of the films increases with increasing T_s because of the growth of the particles. This finding is consistent with those shown in the SEM images.

3.2 Elemental composition analysis

EDS analysis reveals that the Co content in the films is almost 40 at.%, and it does not change significantly as T_s varies. Figure 5 shows the XPS spectra of the Co−TiO₂ films deposited at different *T*s. Figure 5(a) presents the high-resolution XPS spectrum in the Co 2p region obtained from the surface of the film prepared at RT. The main doublet peaks at 777.3 and 792.3 eV belong to Co $2p_{3/2}$ and Co $2p_{1/2}$ in Co metal, respectively [21]. Two other Co 2p XPS doublet peaks appear at 780.1 and 786.0 eV for Co $2p_{3/2}$, and doublet peaks at 796.0 and 802.2 eV attributed Co $2p_{1/2}$ are observed; these results indicate that Co is partly oxidized during sputtering [22]. The spectrum of Co can be decomposed into two characteristic peaks at 779.1 and 781.7 eV, which belong to Co^{3+} and Co^{2+} , respectively [12]. Figure 5(b) illustrates the XPS spectra in the Co 2p region of the films deposited at various T_s . The peaks due to Co —Co bonds (blueshaded areas) and Co—O bonds (red-shaded areas) occur at all T_s likely because of oxidation during sputtering. When T_s increases, the intensity of the Co peaks increases possibly because of the agglomeration of Co grains at high T_s . The agglomeration

Fig. 4 AFM images of Co−TiO₂ nanocomposite films deposited at RT (a), 150 °C (b), 300 °C (c) and 400 °C (d): (a) RMS(Sq)=0.50 nm; (b) RMS(Sq)=0.46 nm; (c) RMS(Sq)=0.47 nm; (d) RMS(Sq)=0.67 nm

Fig. 5 High-resolution XPS spectrum of Co 2p region from surface of film deposited at RT (a), XPS spectra in Co 2p region of films deposited at various *T*s (b), high-resolution XPS spectrum of in Ti 2p region from surface of film deposited at RT (c) and XPS spectra in Ti 2p region of films deposited at various T_s (d)

of metal particles decreases the particle interface area between Co and $TiO₂$, leading to the reduced oxidation of Co. Figure 5(c) displays the highresolution XPS spectrum in the Ti 2p region acquired from the surface of a film prepared at RT. The Ti 2p XPS peaks can be fitted with a doublet of peaks at 459.0 and 464.7 eV, which are related to Ti $2p_{3/2}$ and Ti $2p_{1/2}$ in TiO₂ [23], respectively. Figure 5(d) exhibits the XPS spectra in the Ti 2p region of the films prepared at various T_s . T_s slightly affects the valence state of Ti. Consistent with XRD and TEM results, this finding implies that Co particles are coated with a layer of amorphous titanium oxide.

3.3 Magnetic and electrical properties

Figure 6(a) presents the magnetic hysteresis loops of the films prepared at different T_s . Figure 6(b) shows the dependence of metal content on *T*s and the corresponding magnetic property data. As T_s increases from 25 to 400 °C, the saturation magnetization (M_s) increases from 0.13 to 0.43 T, and the Co content does not obviously change. Few reports have described this significant increase in saturation magnetization because of an increase in *T*s, which may be explained by an increase in particle size and improved crystallinity [24−26]. The remanence ratio (M_r/M_s) , an important magnetic parameter, is expressed as the ratio of residual magnetization (*M*r) and saturation magnetization. As shown in Fig. 6(b), *M*r/*M*^s increases rapidly as *T*s increases.

Figure 6(b) illustrates the coercivity (H_c) evaluated from the hysteresis loops of the films. When T_s increases, H_c initially remains unchanged at about 10 kA/m from RT to $150 \degree C$ and then increases to 13 kA/m at 400 °C. An increase in H_c can be explained well by random anisotropy model [27,28]. This model describes the magnetic properties of particles with sizes below exchange length (50 nm), and coercivity is positively correlated with particle size. As T_s increases, particle size increases, thereby causing H_c to increase. In a material system, the relative content of ferromagnetic states can be qualitatively expressed by M_r/M_s . When M_r/M_s is 1, the films exhibit ferromagnetic characteristics. When *M*r/*M*^s is 0, the films exhibit super-paramagnetic characteristics. The Langevin equation can also be fitted with the data to determine whether the sample is in a super-paramagnetic state [18]. M_r/M_s of the sample at RT is close to 0, which indicates that the sample is in a superparamagnetic state at a low temperature. In Fig. $6(b)$, M_r/M_s and coercivity increase as T_s increases, and the state of the film changes from superparamagnetic to ferromagnetic.

However, some of the superparamagnetic structures are still preserved at high T_s . In Fig. $6(c)$, the magnetization curve of the sample prepared at RT is well fitted with the Langevin equation.

Fig. 6 Magnetic hysteresis loops of Co−TiO₂ nanocomposite films deposited at various $T_s(a)$, plots of Co content, remanence ratio, saturation magnetization and coercivity as function of T_s (b), and representative fit of Langevin equation to magnetization curve of sample prepared at RT (c)

Figure 7(a) shows the dependence of resistivity (ρ) and magnetoresistance on T_s . As T_s increases from RT to 400 °C, resistivity decreases rapidly from 1600 to 76 μΩ⋅m. Magnetoresistance also decreases. Resistivity varies because of the following reasons. As T_s increases, the magnetic particles in the film form agglomerates, creating local conductive channels. The mechanism of electronic transport changes gradually from tunnelling to conduction [29,30]. Variations in magnetoresistance are likely related to the change in electronic transport mechanism in the films. Figure 7(b) illustrates the magnetoresistance ratio curves and the normalized magnetization $-(M/M_s)²$ curve fitting. As suggested by the Inoue–Maekawa model [31], the dependence of the magnetoresistance ratio on the normalized magnetization $-(M/M_s)^2$ indicates a spin-dependent tunnelling transport. The magnetoresistance ratio corresponds well with a portion of the −(*M*/*M*s) 2 curve after the ferromagnetic component is subtracted; this observation is consistent with the films comprising a mixture of superparamagnetic and ferromagnetic states [32]. The inset of Fig. 7(b) presents a schematic of the proposed particle assembly. The grey particles represent Co metal particles dispersed in an amorphous $TiO₂$ matrix. At low T_s , metal particles are small, isolated from one another and mainly in the superparamagnetic state. Electronic transport between metal particles is mainly accomplished through electron tunnelling, leading to high resistivity. As T_s increases, the size of metal particles increases, and particles aggregate into clusters. These clusters are mainly in a ferromagnetic state, and the state of the films gradually changes from superparamagnetic to ferromagnetic as aggregation increases. Some clusters of metal particles may form conductive channels, and the mechanism of electronic transport varies from electron tunnelling to traditional metallic conduction. In the film prepared at T_s of 400 °C, many clusters are produced in most parts of the films. However, the films still exhibit a partial superparamagnetic behaviour, which is likely caused by a small number of metal particles isolated from one another. Consequently, both superparamagnetic and ferromagnetic states coexist in the films and exhibit a low resistivity of 76 $\mu\Omega$ ·m. These $Co-TiO₂$ nanocomposite films still manifest an obvious RT magnetoresistance behavior.

Fig. 7 Dependence of magnetoresistance ratio (MR) and resistivity of Co−TiO2 nanocomposite films on *T*s (a) and dependence of MR and −(*M*/*M*s) 2 on external magnetic field H at various T_s (Solid curve shows normalized magnetization required to fit magnetoresistance response of sample prepared at RT, and inset presents the proposed structural model of Co−TiO₂ nanocomposite films) (b)

4 Conclusions

(1) The $Co-TiO₂$ nanocomposite films comprise Co nanoparticles with HCP structure embedded in an amorphous $TiO₂$ matrix. A high substrate temperature can inhibit Co oxidation by increasing the particle size of Co.

(2) As *T*s increases, Co particles grow and form clusters. Consequently, the state of the films changes from superparamagnetic to ferromagnetic. The elemental composition of the films is almost the same even when T_s varies, and saturation magnetization increases to almost 230%. Moreover, conductive paths form between particle clusters, which induce a decrease in resistivity from 1600 to 76 μ Ω ·m.

(3) The prepared $Co-TiO₂$ films retain their magnetoresistive character at room temperature even at low resistivity because of the existence of 2508 Hao-yu CHEN, et al/Trans. Nonferrous Met. Soc. China 30(2020) 2502−2509

the superparamagnetic state.

(4) The relationship between the microstructure and properties of materials is illustrated in the schematic of particle assembly, which helps further elucidate the magnetoresistance characteristics of films.

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Co-TiO₂纳米复合薄膜中化学状态和 磁电阻的基底温度依赖性

陈浩禹1,2,张亦文1,2,吴忠2,秦真波2,吴珊珊1,2,胡文彬1,2

1. 天津大学 先进陶瓷与加工技术教育部重点实验室,天津 300072; 2. 天津大学 材料科学与工程学院,天津 300072

摘 要: 采用磁控溅射法在不同基底温度下制备 Co−TiO2 纳米复合薄膜。所合成的纳米复合薄膜由 TiO2 非晶基 体和分散其中的 Co 颗粒组成,呈铁磁和超顺磁共存的特性。随着基底温度从室温升高到 400 °C,Co 颗粒尺寸逐 渐增大,氧化程度明显降低。因此, 在 Co 含量相同的情况下, 随着基底温度的升高(从室温升高至 400 ℃), 饱 和磁化强度从 0.13 增加到 0.43 T。在高基底温度下,一部分 Co 颗粒聚集形成导电路径,导致电阻率从 1600 快速 下降至 76 μΩ⋅m。即使在电阻率低至 76 μΩ⋅m 的情况下, 依然能获得 Co-TiO2 的磁电阻性能。结果表明, 纳米复 合薄膜在室温下具有低 Co 氧化、高磁化强度和磁阻特性。

关键词: Co; TiO₂; 纳米复合薄膜; 铁磁性能; 超顺磁性能; 磁电阻

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